

# Service Bulletin

Mazda Motor of America, Inc.  
7755 Irvine Center Drive  
Irvine, California 92718  
Telephone (714) 727-1990

# MAZDA

Category T	Applicable Model/s All Models	Subject REAR WINDOW DEFROSTER GRID LINE REPAIR PROCEDURE	Bulletin No. 015/95 Issued 11/14/95 Revised 12/21/95
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The "Description" and "Warranty" portion of this bulletin are revised. Changes are highlighted by bold print. Replace the original bulletin with this revised copy.

## APPLICABLE MODELS

All Models

## DESCRIPTION

The following procedure should be used to repair broken grid lines on rear window defrosters. Place a copy of these procedures in the appropriate section of the workshop manual.

## REPAIR PROCEDURE

1. Turn the defroster switch On with the ignition in the On position.
2. Determine the broken grid line visually or with a test light or voltage meter.
3. Turn the defroster and ignition Off.
4. Clean the area with a glass cleaner.
5. Remove the protective backing from the stencil.
6. Align both ends of the broken grid line with the opening in the stencil and press firmly to attach.

**NOTE:** Make sure both ends are aligned prior to attaching.

7. Shake the bottle of resin well.

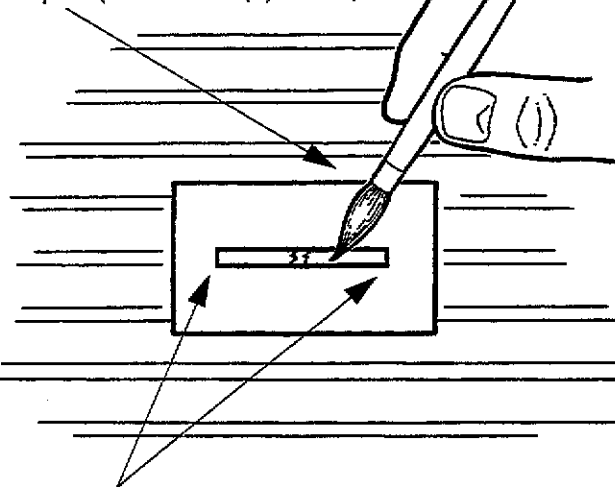
**CAUTION:** Continuity failure will occur if the ingredients are not mixed completely.

8. Brush on the resin overlapping both ends of the broken grid line.

**NOTE:** Use paint remover to clean brush for future applications.

9. Repeat application (total of 3 times) when the surface is tack-free (approximately one (1) minute).
10. Allow to dry twenty (20) minutes.
11. Carefully peel stencil from glass.
12. Allow twenty-four (24) hours before activating rear defroster.

Paint Resin On, Allow One (1) Minute  
Repeat (Total Three (3) Times)



## WARRANTY INFORMATION

*(Applies To Verified Customer Complaints On Vehicles Covered Under Normal Warranty. Refer To The SRT Microfiche For Warranty Term Information. Damage Which Occurs Through Customer Misuse Or Abuse Is Not Considered A Warrantable Repair.)*

Warranty Type: A  
Symptom Code: D5  
Damage Code: AA  
Part Number Main Cause: 0000 88 5067  
Quantity: 0  
Operation Number: XX0777RX  
Labor Hours: 0.3Hrs.

**NOTE:** Labor Hours includes the cost of resin.

## PARTS INFORMATION

Part Number	Description
0000 88 5067	Resin

**NOTE:** Product will repair grid scratches up to 4in.

**IMPORTANT:** Service and Parts Managers should read this bulletin carefully, sign and convey all information to those concerned.

Signature \_\_\_\_\_

Service Manager

Signature \_\_\_\_\_

Parts Manager

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