

# Service Bulletin

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# mazda

Category S	Applicable Model/s 1989-96 All Models	Subject PRE-PAINTING PREPARATION FOR FRONT AND REAR BUMPERS	Bulletin No. 031/95 Issued 10/17/95 Revised
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## APPLICABLE MODELS

All 1989 to 1996 vehicles.

## DESCRIPTION

Prepare replacement bumpers for painting according to the instructions in this bulletin.

**NOTE:** Service Managers are requested to distribute this information to body shop personnel.

## PREPARATION PROCEDURE

1. Soak terry cloth towel in isopropyl alcohol (or equivalent solvent).

**CAUTION:** Grease / Wax remover that contains "Naphtha" based solvents (ex. PPG DX-330) may remove the bumper's factory primer. If this occurs, the bumper will require primer application prior to painting.

2. Clean entire surface with alcohol soaked towel (or equivalent solvent).
3. Allow bumper to air dry.

**NOTE:** The bumper must be completely dry prior to painting.

4. Remove any lint threads remaining on bumper with compressed air.
5. Paint bumper according to paint manufacturer's recommendations.

## SUPPLIES REQUIRED

Terry Cloth Towel	Available Locally
Isopropyl Alcohol	Available Locally
PPG Multi-Prep (DX-103)	Optional - Available at authorized PPG distribution locations

**IMPORTANT:** Service and Parts Managers should read this bulletin carefully, sign and convey all information to those concerned.

Signature \_\_\_\_\_

Service Manager

Signature **059743** \_\_\_\_\_

Parts Manager