

Service Bulletin

Mazda Motor of America, Inc.
7755 Irvine Center Drive
Irvine, California 92718
Telephone (714) 727-1990



Category B	Applicable Model/s All Models	Subject PARTIAL ENGINE (LONG BLOCK) AVAILABILITY	Bulletin No. 004/94 Issued 3/9/94 Revised
---------------	----------------------------------	--	---

DESCRIPTION

Partial engines are available as repair components and will replace the need to replace the entire engine. When installing a partial engine, the following components must be utilized from the original engine:

1. Engine Electrical Parts
2. Cooling System Parts
3. Intake And Exhaust System Parts
4. Fuel And Emission Control Parts
5. Clutch And/Or Flywheel

PARTS INFORMATION

See the following pages for applicable models and part numbers

WARRANTY INFORMATION

Partial engines are warranted for the remainder of the original vehicle warranty or for the first 12 months after installation of the partial engine, whichever is longer. **All warranty repairs of partial engine replacement will require prior authorization from the DCSM.**

.....
Index # 037856
.....

IMPORTANT: Service and Parts Managers should read this bulletin carefully, sign and convey all information to those concerned.

Signature _____

Service Manager

Signature _____

Parts Manager

Number: 004/94

Date Issued: 3/9/94

Revised:

NEW ENGINE (LONG BLOCK) REPLACEMENT PROGRAM**B-TRUCKS**

YEAR / MODEL	ENGINE P/N	GASKET P/N	REMARKS
1979-84 B2000	HEA4-23-800	8AU1-23-900	
1986-87 B2000	FEY3-02-300	8AU1-02-310	Requires the replacement of the Heat Gauge Unit - G607-18-510.
1987-89 B2200	F2Y3-02-300	8AU2-02-310	
1990-93 B2200 (CAL) (FED)	F2Y6-02-300	8AU5-02-310	
	F2Y7-02-300	8AU2-02-310	
1990-93 B2600 (4 x 4) (A/T) (M/T)	G6Y1-02-300	8AU3-02-310	
	G6Y2-02-300	8AU3-02-310	
1990-93 B2600 (4 x 2) (A/T) (M/T)	G6Y3-02-300	8AU3-02-310	
	G6Y4-02-300	8AU3-02-310	
1994 B-TRUCKS	NONE	NONE	

MPV

YEAR / MODEL	ENGINE P/N	GASKET P/N	REMARKS
1989-94 MPV (2.6L)	NONE	NONE	Use G601-02-200 (Short Block)
1989-94 MPV (3.0L)	NONE	NONE	Use JE22-02-200B (Short Block)

NAVAJO

YEAR / MODEL	ENGINE P/N	GASKET P/N	REMARKS
1991-93 NAVAJO	NONE	NONE	

323

YEAR / MODEL	ENGINE P/N	GASKET P/N	REMARKS
1986-89 323 (1.6L, 4 x 2)	B630-02-300	8AB1-02-310	
1988-89 323 (1.6L TURBO) (4 x 2) (4 x 4)	WILL BE AVAILABLE.	8AB2-02-310	
	WILL BE AVAILABLE.	8AB2-02-310	
1990-92 323 (1.6L, 4 x 2)	B6AL-02-300	8AB9-02-310	
1993-94 323 (1.6L, 4 x 2) (FED) (CAL)	B6AL-02-300	8AB9-02-310	
	B6BN-02-300	8AB8-02-310	

PROTEGE

YEAR / MODEL	ENGINE P/N	GASKET P/N	REMARKS
1990-94 PROTEGE (1.8L DOHC) (M/T) (A/T)	BP05-02-300	8ABA-02-310	
	BP06-02-300	8ABA-02-310	
1990-94 PROTEGE (1.8L SOHC) (M/T) (A/T)	BP01-02-300	8ABB-02-310	
	BP02-02-300	8ABB-02-310	

Number: 004/94

Date Issued: 3/9/94

Revised:

NEW ENGINE (LONG BLOCK) REPLACEMENT PROGRAM**626 / MX-6**

YEAR / MODEL	ENGINE P/N	GASKET P/N	REMARKS
1981-82 626	HE41-02-300	8AU1-02-310	
1983-85 626	FE01-02-300	8AG1-02-310	
1986-87 626 (NON-TURBO)	FEY1-02-300	8AG2-02-310	Requires the replacement of the Heat Gauge Unit - G607-18-510.
	FEY2-02-300	8AG3-02-310	
1988-89 626 / MX-6 (NON-TURBO)	F2Y1-02-300	8AG4-02-310	
	F2Y2-02-300	8AG5-02-310	
1990-92 626 / MX-6 (NON-TURBO)	F2Y4-02-300	8AG4-02-310	
	WILL BE AVAILABLE.	8AG5-02-310	
1993-94 626 / MX-6 (2.0L) (M/T)	WILL BE AVAILABLE.	8AGB-02-310	
1993 626 / MX-6 (2.0L) (A/T)	WILL BE AVAILABLE.	8AGB-02-310	
1994 626 / MX-6 (2.0L) (A/T)	WILL BE AVAILABLE.	8AGB-02-310	
1993-94 626 / MX-6 (2.5L)	WILL BE AVAILABLE.	8AE3-02-310	

929

YEAR / MODEL	ENGINE P/N	GASKET P/N	REMARKS
1988-89 929 (3.0L SOHC)	JE15-02-300	8AH1-02-310	
1990-91 929 (3.0L) (SOHC)	JE39-02-300	8AJA-02-310	
	NONE	NONE	Use JE48-02-200B (Short Block)
1992-93 929 (3.0L DOHC)	NONE	NONE	Use JE48-02-200B (Short Block)
1994 929 (3.0L DOHC)	WILL BE AVAILABLE.	8AH3-02-310	

RX-7

YEAR / MODEL	ENGINE P/N	GASKET P/N	REMARKS
ALL RX-7	—	—	See Parts Bulletin R-6 - MANA Rebuilt Rotary Engines

MIATA

YEAR / MODEL	ENGINE P/N	GASKET P/N	REMARKS
1990-93 MIATA (1.6L) (M/T)	B61P-02-300	8AN1-02-310	
	B64J-02-300	8AN1-02-310	
1994 MIATA (1.8L) (A/T)	WILL BE AVAILABLE.	8ABC-02-310	

Number: 004/94

Date Issued: 3/9/94

Revised:

NEW ENGINE (LONG BLOCK) REPLACEMENT PROGRAM***MX-3***

YEAR / MODEL	ENGINE P/N	GASKET P/N	REMARKS
1992-93 MX-3 (1.6L, I-4)	B66S-02-300	8AE2-02-310	
1994 MX-3 (1.6L, I-4)	WILL BE AVAILABLE.	8ABD-02-310	
1992-94 MX-3 (1.8L, V-6)	WILL BE AVAILABLE.	8AE3-02-310	

MILLENNIA

YEAR / MODEL	ENGINE P/N	GASKET P/N	REMARKS
1994 MILLENNIA (2.3L, V-6 MILLER)	WILL BE AVAILABLE.	8AK1-02-310A	
(2.5L, V-6)	WILL BE AVAILABLE.	8AK2-02-310	