

Service Bulletin

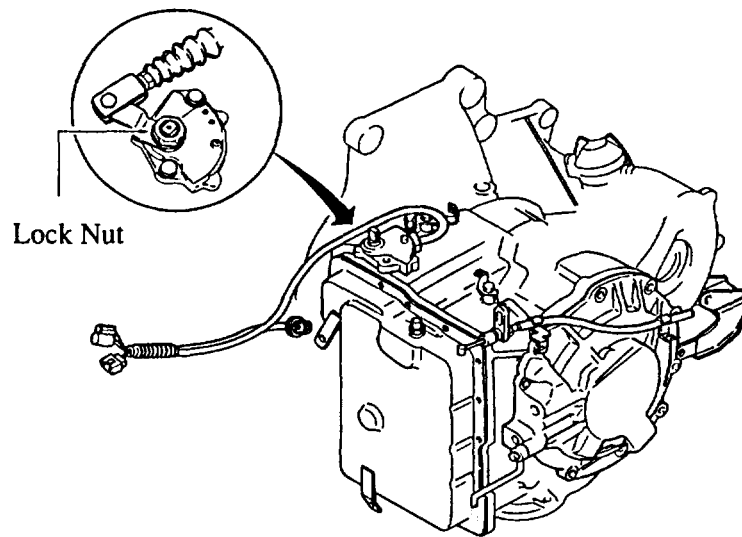
Mazda Motor of America, Inc.
7755 Irvine Center Drive
Irvine, California 92718
Telephone (714) 727-1990

T WA
mazda

Category K	Applicable Model/s See below	Subject ATX MANUAL SHAFT LOCK NUT TORQUE	Bulletin No. 004/90
			Issued 4/23/90
			Revised

DESCRIPTION

When tightening the manual shaft lock nut of the automatic transaxle, be sure to tighten it with the specified torque listed below.



TIGHTENING TORQUE

1986-90 626	44-64 N-m (33-47 ft-lb, 4.5-6.5 kg-cm)
1988-89 323	44-64 N-m (33-47 ft-lb, 4.5-6.5 kg-cm)
1990 323/Protegé	31-46 N-m (23-34 ft-lb, 3.2-4.7 kg-cm)

IMPORTANT NOTE:

The use of a powerwrench (air or electric impact wrench) is **not recommended** when installing the lock nut. Reaction force applied to the shaft during installation may cause internal transaxle damage.

IMPORTANT: Service and Parts Managers should read this bulletin carefully, sign and convey all information to those concerned.

Signature _____

Service Manager

Signature _____

Parts Manager

021319