

Service Bulletin

Mazda Motor of America, Inc.
7755 Irvine Center Drive
Irvine, California 92718
Telephone (714) 727-1990



Category S	Applicable Model/s 1989 to 1998 All Models	Subject PRE-PAINTING PREPARATION FOR FRONT AND REAR BUMPERS	Bulletin No. 020/97 Issued 10/23/97 Revised
---------------	--------------------------------------------------	-------------------------------------------------------------------	---------------------------------------------------

NOTE: This bulletin replaces the previously issued bulletin (Cat. S 031/95).

APPLICABLE MODELS/VINS

All 1989 - 98 model vehicles

DESCRIPTION

Prepare replacement bumpers for painting according to the instructions in this bulletin.

NOTE: Service Managers are requested to distribute these instructions to bodyshop personnel.

PREPARATION PROCEDURE

1. Soak a terry cloth towel in isopropyl alcohol.

CAUTION: Grease / Wax remover that contains "Naptha" based solvent (ex. PPG DX-330) may remove the bumper's factory primer. If this occurs, the bumper will require primer application prior to painting.

2. Clean the entire surface with the alcohol soaked towel.

3. Allow bumper to air dry.

NOTE: The bumper must be completely dry before painting.

4. Remove any lint threads remaining on the bumper with compressed air.

5. Paint the bumper according to the paint manufacturer's instructions.

NOTE: A sample of painting procedure is attached. Bodyshops using other paint manufacturers should follow their bumper painting procedures.

SUPPLIES REQUIRED

Terry Cloth Towel	Available Locally
Isopropyl Alcohol	Available Locally
PPG Multi-Prep (DX103)	Optional - Available through authorized PPG distribution locations

CONSUMER NOTICE: The information and instructions in this bulletin are intended for use by skilled technicians. Mazda technicians utilize the proper tools / equipment and take training to correctly and safely maintain Mazda vehicles. These instructions should not be performed by "do-it-yourselfers." Customers should not assume this bulletin applies to their vehicle or that their vehicle will develop the described concern. To determine if the information applies, customers should contact their nearest authorized Mazda dealership.