

# Service Bulletin

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Category S	Applicable Model/s 1988-92 626	Subject WATER ENTERING TRUNK AND/OR COMBINATION LAMP ASSEMBLY	Bulletin No. 017/94 Issued 4/5/94 Revised
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## APPLICABLE MODELS/VINS

626/MX-6

1988-92 All vehicles

## DESCRIPTION

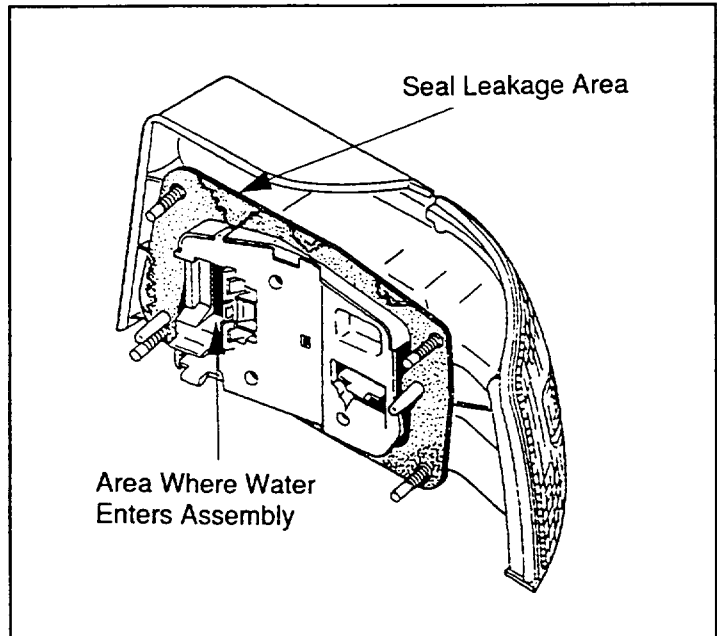
Tail lights that fail due to water entering the combination lamp assembly are caused by leaks in the gasket and not the combination lamp assembly. Recent studies show that assemblies are being replaced unnecessarily.

## REPAIR PROCEDURE

1. Verify complaint.
2. Remove water from the trunk area with a shop vacuum.
3. Check the trunk weather-strip for damage and proper positioning.
4. Remove the rear combination lamp and inspect the body to lamp assembly seal. Refer to the illustration for signs of water leakage.
5. If the lamp seal is leaking, replace the seal and confirm that the installation studs are tight and no cracks exist in the assembly.
6. Install the lamp assembly with a new seal.

**NOTE:** Prior to installing the lamp assembly, apply sealant to both sides of the seal and confirm that the seal to lamp assembly is flush and no burrs are present.

7. Water test the vehicle according to instructions in Service Bulletin Category S, No. 034/92.
8. If water is still entering the vehicle, perform the troubleshooting and repair procedures listed in the above bulletin.



Index # 037871

**IMPORTANT:** Service and Parts Managers should read this bulletin carefully, sign and convey all information to those concerned.

Signature \_\_\_\_\_

Service Manager

Signature \_\_\_\_\_

Parts Manager

Number: 017/94	Date Issued: 4/5/94	Revised:
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#### PARTS INFORMATION

Part Number	Description	Model
G717 51 158	Base Gasket	626 (4 door)
GJ21 51 158	Base Gasket	MX-6
G225 51 158	Rear Combination Lamp Gasket	626 (5 door, Right)
G225 51 168	Rear Combination Lamp Gasket	626 (5 door, Left)

#### WARRANTY INFORMATION

*(Applies To Vehicles Covered Under Normal Warranty)*

Warranty Type: A

Customer Comment Code: 77

Damage Code: 9A

Part Number Main Cause: See Part Information

Quantity: 1

Operation Number/Labor Hours: T0318ARX / 0.3Hr (one side, 626/MX-6)  
T0318CRX / 0.4Hr (both sides, 626/MX-6)  
T0318BRX / 0.3Hr (one side, 5 door)  
T0318DRX / 0.4Hr (both sides, 5 door)