

Service Bulletin

Mazda Motor of America, Inc.
7755 Irvine Center Drive
Irvine, California 92718
Telephone (714) 727-1990



Category ST	Applicable Model/s ALL CURRENT	Subject MAZDA REQUIRED TOOL (MRT) INVENTORY LIST	Bulletin No. 004/96 Issued 08/21/96 Revised
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DESCRIPTION

Attached is a "Mazda Required Tool (MRT) Inventory List". It contains all Special Service Tools your dealer is currently required to have to properly service Mazda vehicles.

As needed, Mazda will issue Special Tool Service Bulletins to address any updates* to this list. A new list will be issued annually incorporating all applicable updates from the previous year.

* NOTE: Updates will not include price changes. Use the toll free telephone numbers listed below "ORDERING TOOLS" to contact America Kowa Seiki, Inc., Mazda's tool vendor, for current pricing.

APPLICATION

This inventory list is to be used by your dealer to assist you with maintaining a complete inventory of these required tools.

ORDERING TOOLS

Directly contact America Kowa Seiki, Inc. using the toll free telephone numbers listed below to order any Mazda Special Service Tool.

(800) 824-9655 OR (800) 535-5455

BILLING FOR TOOLS

Your dealer will be billed directly by America Kowa Seiki. **YOU CANNOT BILL TOOL ORDERS TO YOUR PARTS ACCOUNT.**

If you have any questions regarding this information contact your District Customer Support Manager or Tools/ Equipment Manager at (714) 442-6465.

CONSUMER NOTICE: The information and instructions in this bulletin are intended for use by skilled technicians. Mazda technicians utilize the proper tools / equipment and take training to correctly and safely maintain Mazda vehicles. These instructions should not be performed by "do-it-yourselfers." Customers should not assume this bulletin applies to their vehicle or that their vehicle will develop the described concern. To determine if the information applies, customers should contact their nearest authorized Mazda dealership.

MAZDA REQUIRED TOOL (MRT) INVENTORY LIST

Notes

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TOOL NUMBER	DESCRIPTION	DEALER PRICE	1	2	INV. YES/NO
0000-42-0010	ANTI-LOCK BRAKE SYSTEM CHECKER	\$1,957.58			
4901-80-321A	MAIN DRIVE GEAR BEARING INSTALLER	\$32.00			
4901-80-510B	BEARING PRELOAD MEAS. ATTACHMENT	\$12.25			
4902-23-630B	REAR AXLE SHAFT PULLER	\$63.00			
4902-59-4400	MAINSHAFT HOLDER	\$31.56			
4902-59-7200	SIDE BEARING NUT WRENCH	\$51.13			
4903-05-4300	MAIN DRIVESHAFT PUSHER	\$76.08			
4903-78-3750	CLUTCH SPRING COMPRESSOR	\$39.63			
4903-78-3900	OIL PUMP PULLER	\$44.89			
4903-78-400B	OIL PRESSURE GAUGE SET	\$146.45			
4905-00-3300	TRANSMISSION BEARING INSTALLER	\$29.63			
4906-03-635A	REAR SHAFT BEARING NUT WRENCH	\$89.94			
4906-36-100B	VALVE SPRING LIFTER ARM & PIVOT	\$70.11			
4907-27-4150	BEARING INSTALLER	\$28.06			
4908-39-305A	COUNTERWEIGHT PULLER (A/T)	\$79.81			
4908-39-425C	BEARING PULLER SET	\$254.94			
4912-32-670A	P/S OIL PRESSURE GAUGE SET	\$307.63			
4912-43-465A	MAINSHAFT LOCK NUT WRENCH	\$51.31			
4912-85-0710	ECCENTRIC SHAFT BEARING PULLER	\$52.75			
4918-81-055A	COUNTERWEIGHT STOPPER	\$50.89			
4985-01-631A	REAR AXLE SHAFT PULLER ATTACHMENT	\$89.44			
4985-31-5550	GAUGE BLOCK	\$77.70			
4985-31-5650	MIDDLE PINION	\$245.78			
4992-00-162A	ENGINE SIGNAL MONITOR	\$432.85			
4992-00-1670	ADAPTOR HARNESS	\$198.73			
4992-02-0200	PRESSURE PLATE REMOVER	\$26.01			
4992-02-0300	SEAL PLATE REMOVER	\$118.01			
4992-02-0400	SHAFT SEAL REMOVER	\$64.25			
49B0-12-0060	VALVE SPRING LIFTER ARM & PIVOT	\$18.00			
49B0-12-0A20	PIVOT	\$56.79			
49B0-17-1020	PRELOAD ADAPTOR	\$25.56			
49B0-17-1A00	BEARING REMOVER SET	\$239.75			
49B0-19-0020	BODY (RETURN SPRING COMPRESSOR)	\$74.04			
49B0-19-0040	ECAT BRAKE BAND ADAPTOR	\$8.13			
49B0-19-0050	ECAT BRAKE BAND ADAPTOR	\$8.13			
49B0-19-0070	PRELOAD ADAPTOR	\$33.06			
49B0-19-0080	LEAK CHECKER	\$67.11			
49B0-19-9010	OIL PRESSURE GAUGE	\$111.41			
49B0-19-9040	PANEL (MMC)	\$38.81			
49B0-19-9080	HARNESS ADAPTOR	\$337.81			
49B0-19-9A00	SYSTEM SELECTOR	\$128.66			
49B0-19-9A10	ECAT SELECTOR	\$503.13			
49B0-25-0010	DUST SEAL INSTALLER	\$29.25			
49B0-26-1A00	REAR HUB PULLER	\$123.63			
49B0-32-3040	POWER STEERING GAUGE ADAPTOR	\$61.81			
49B0-43-0010	ADJUST GAUGE	\$79.06			
49B0-43-0020	BEARING INSTALLER	\$11.75			
49B0-61-0050	A/C SEAL PLATE REMOVER	\$18.69			

Notes: (1) This tool is required by Lincoln/Mercury and therefore not required by Mazda if the service area is combined at one location.
 (2) This tool is required by Ford or Ford/Lincoln/Mercury and therefore not required by Mazda if the service area is combined at one location.

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MAZDA REQUIRED TOOL (MRT) INVENTORY LIST

Notes

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TOOL NUMBER	DESCRIPTION	DEALER PRICE	1	2	INV. YES/NO
49D0-19-0010	BOLT, SHIM SELECTOR SET	\$10.88			
49D0-19-9020	HARNESS ADAPTOR	\$247.25			
49D0-32-3160	PROTRACTOR	\$8.78			
49E0-11-0010	GUIDE, PISTON PIN	\$9.93			
49E0-11-0020	SCREW	\$21.56			
49E0-11-1A10	HOLDER SET	\$72.89			
49E0-43-001A	GAUGE, PUSH ROD	\$120.22			
49E0-43-0020	INSTALLER, RETAINER	\$29.04			
49E0-43-003A	TURNING LOCK TOOL	\$91.08			
49F0-11-1A10	BEARING INSTALLER SET	\$31.59			
49F0-17-1010	SYNCHRONIZER RING HOLDER "M"	\$32.81			
49F0-17-1A00	UNIVERSAL WRENCH	\$91.29			
49F0-18-0020	IGNITER CHECKER	\$71.88			
49F0-18-0030	ADAPTOR HARNESS	\$63.25			
49F0-18-9030	SHEET	\$7.19			
49F0-19-0010	OIL SEAL INSTALLER	\$28.03			
49F0-19-0A00	ADAPTOR SET	\$61.29			
49F0-19-901A	ECAT HARNESS	\$227.59			
49F0-26-1020	BEARING INSTALLER	\$28.06			
49F0-26-1030	WHEEL HUB PULLER	\$86.25			
49F0-26-1040	SENSOR ROTOR INSTALLER	\$60.38			
49F0-27-0A00	PINION HEIGHT ADJ. GAUGE	\$697.25			
49F0-27-0A10	BEARING INSTALLER SET	\$158.13			
49F0-43-0010	ADJUST GAUGE	\$23.75			
49F4-01-330B	BEARING INSTALLER SET	\$71.19			
49F4-01-4400	PRIMARY SHAFT HOLDER	\$18.88			
49FT-01-3610	BEARING REMOVER	\$40.19			
49FT-01-4390	IDLER GEAR SHAFT HOLDER	\$14.25			
49G0-17-1A00	BEARING REMOVER SET	\$356.25			
49G0-17-2020	ATTACHMENT PRELOAD ADAPTOR	\$28.44			
49G0-18-9010	THROTTLE SENSOR ADAPTOR HARNESS	\$14.25			
49G0-18-9030	ADAPTOR HARNESS	\$395.31			
49G0-18-9040	SHEET	\$6.46			
49G0-18-9060	SHEET	\$16.61			
49G0-19-0110	BEARING INSTALLER "M"	\$19.25			
49G0-19-0120	LEAK CHECKER "M"	\$54.29			
49G0-19-0130	BEARING REMOVER "M"	\$57.75			
49G0-19-0170	OIL SEAL INSTALLER "M"	\$32.13			
49G0-19-018A	SHIM SELECTOR SET "M"	\$202.38			
49G0-19-0200	PRELOAD ADAPTOR	\$27.13			
49G0-19-0220	ATTACHMENT "K"	\$25.00			
49G0-19-0310	WRENCH	\$25.74			
49G0-19-0A7A	RETURN SPRING COMPRESSOR SET	\$199.81			
49G0-25-0010	DRIVESHAFT SENSOR ROTOR INSTALLER	\$46.44			
49G0-26-1020	BEARING REPLACER	\$29.94			
49G0-26-1030	SUPPORT BLOCK	\$36.69			
49G0-30-2220	VALVE SPRING LIFTER ARM & PIVOT	\$16.44			
49G0-30-3380	ATTACHMENT "D"	\$12.38			

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Pg. 3

TOOL NUMBER	DESCRIPTION	DEALER PRICE	1	2	INV. YES/NO
49G0-30-3700	REMOVING PLATE	\$46.31			
49G0-30-380C	SHIM SELECTOR SET	\$918.19			
49G0-30-4400	PRIMARY SHAFT HOLDER	\$21.13			
49G0-30-7950	OIL SEAL INSTALLER	\$27.81			
49G0-32-3550	ADJUST GAUGE	\$7.50			
49G0-33-1070	KNUCKLE DUST COVER INSTALLER	\$16.94			
49G0-33-1A10	FRONT HUB PULLER SET	\$177.50			
49H0-02-6710	POWER STEERING GAUGE ADAPTOR	\$140.50			
49H0-10-4010	OIL SEAL INSTALLER & REMOVER	\$23.73			
49H0-11-001B	SUPPORT BLOCK HEAD	\$37.36			
49H0-12-0100	BOX WRENCH	\$44.75			
49H0-17-1010	HOOK	\$88.00			
49H0-18-9100	ADAPTOR HARNESS	\$46.73			
49H0-18-9A10	SELF DIAGNOSIS CHECKER	\$305.00			
49H0-19-0020	ADAPTOR	\$28.81			
49H0-19-9050	ADAPTOR HARNESS	\$247.25			
49H0-19-9080	ADAPTOR HARNESS	\$242.94			
49H0-19-9090	PANEL	\$43.85			
49H0-19-9A10	ECAT TESTER	\$1,004.68			
49H0-25-0010	BEARING INSTALLER	\$16.69			
49H0-25-0020	DUST SEAL INSTALLER	\$20.50			
49H0-25-0030	BEARING INSTALLER	\$23.00			
49H0-25-0040	BEARING INSTALLER	\$18.19			
49H0-26-101A	FRONT HUB SENSOR ROTOR INSTALLER	\$53.88			
49H0-26-1040	GUIDE BLOCK	\$43.25			
49H0-26-1080	REMOVING PLATE	\$124.50			
49H0-27-0010	COLLAR "M"	\$14.38			
49H0-27-0020	BEARING REMOVER "M"	\$79.44			
49H0-28-3010	DUST BOOT INSTALLER	\$25.00			
49H0-32-321A	HEX WRENCH	\$13.99			
49H0-32-3220	ADAPTOR	\$56.06			
49H0-33-1010	BEARING REMOVER	\$20.06			
49H0-33-1020	INSTALLER, SENSOR ROTOR	\$32.35			
49H0-61-0040	A/C SEAL SEAT REPLACER, A/C	\$13.50			
49H0-66-0020	DEPLOYMENT TOOL	\$145.90			
49H0-66-0030	HARNESS ADAPTOR	\$48.88			
49H0-66-0040	SHORT CIRCUIT CONNECTOR	\$34.19			
49H0-75-280A	COMPRESSION TESTER	\$1,027.68			
49H0-75-4060	ADAPTOR	\$12.13			
49H0-80-7400	PRESSURE TESTER	\$82.69			
49J0-19-0020	CAP	\$16.53			
49J0-27-0010	BEARING INSTALLER	\$24.44			
49J0-27-0020	COLLAR	\$30.70			
49L0-11-0A0B	PISTON PIN SETTING TOOL SET	\$300.45			
49L0-11-2A00	BALANCE SHAFT BUSHING REPLACER SET	\$127.65			
49L0-12-0A00	VALVE SEAL/GUIDE INSTALLER SET	\$59.61			
49L0-17-3020	ADAPTOR, CHANGE MOTOR	\$14.09			
49L0-19-0010	BOLT, A/T CLUTCH SPRING COMPRESSOR	\$26.91			

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MAZDA REQUIRED TOOL (MRT) INVENTORY LIST

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TOOL NUMBER	DESCRIPTION	DEALER PRICE	1	2	INV. YES/NO
49L0-19-9020	PANEL	\$37.26			
49L0-33-1010	INSTALLER, OIL SEAL	\$32.55			
49L0-33-1030	SENSOR ROTOR INSTALLER	\$31.25			
49M0-05-7960	OIL SEAL INSTALLER BODY "M"	\$29.25			
49N0-18-0010	ADAPTOR HARNESS	\$62.54			
49N0-27-0010	GAUGE BLOCK	\$51.75			
49N0-34-2130	DIFFERENTIAL BUSHING INSTALLER	\$39.54			
49S0-26-0010	INSTALLER	\$28.67			
49S1-20-520A	REAR AXLE SHAFT BEARING PULLER	\$179.75			
49S1-20-645A	REAR AXLE SHAFT HOLDER	\$46.00			
49S1-20-7480	ATTACHMENT	\$12.82			
49S2-31-6350	LOCKNUT WRENCH "M"	\$53.63			
49S2-31-6600	NEEDLE BEARING PULLER	\$135.06			
49T0-12-0A00	TAPPET HOLDER SET	\$242.81			
49T0-18-9020	ADAPTOR HARNESS	\$572.14			
49T0-18-9050	SHEET	\$9.76			
49T0-18-9060	HARNESS ADAPTOR	\$696.64			
49T0-88-010C	ROM CARD VER. 2.02	\$290.56			
49T0-88-0A00	NGS, DELUXE SET W/O ROM CARD	\$1,362.22	◆	◆	
49U0-14-0010	AIR PRESSURE TESTER	\$41.44			
49U0-18-0010	ADAPTOR HARNESS "A"	\$189.50			
49U0-25-0010	PROTECTOR INSTALLER	\$58.81			
49U0-27-0010	COLLAR "M"	\$18.19			
49U0-27-0030	OIL SEAL INSTALLER "M"	\$34.44			
49U0-27-0050	BEARING INSTALLER	\$25.16			
49U0-27-0060	BEARING & OIL SEAL INSTALLER	\$24.44			
49U0-27-0070	OIL SEAL INSTALLER	\$30.68			
49U0-33-1010	BEARING INSTALLER "M"	\$20.06			
49U0-34-2A00	LOWER ARM BUSHING PULLER/INSTALLER	\$114.63			
49UB-39-585A	ADJUST WRENCH	\$41.75			
49UN-01-0010	CRANKSHAFT DAMPER REMOVER	\$39.16		◆	
49UN-01-0020	CRANKSHAFT DAMPER REPLACER	\$41.37		◆	
49UN-01-0030	FRONT COVER SEAL REMOVER	\$80.10		◆	
49UN-01-0040	FRONT COVER ALIGNER	\$50.82		◆	
49UN-01-0050	FRONT CRANK SEAL INSTALLER	\$14.90		◆	
49UN-01-0060	FUEL LINE COUPLING TOOL	\$12.96		◆	
49UN-01-0070	CLUTCH HOLDING TOOL	\$22.66		◆	
49UN-01-0080	FAN CLUTCH NUT WRENCH	\$29.03		◆	
49UN-01-0100	FUEL PRESSURE GAUGE	\$125.63	◆	◆	
49UN-01-0110	MAINSHAFT LOCKNUT WRENCH	\$47.42		◆	
49UN-01-0120	BELL HOUSING SEAL REPLACER	\$23.17		◆	
49UN-01-0130	COUNTER LEVER WRENCH	\$16.24		◆	
49UN-01-0140	BALL DETENT INSTALLER	\$10.69		◆	
49UN-01-0150	FRONT PUMP ALIGNMENT SET	\$157.47		◆	
49UN-01-0160	SERVO ROD SELECTING GAUGE	\$48.64		◆	

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MAZDA REQUIRED TOOL (MRT) INVENTORY LIST

Notes

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TOOL NUMBER	DESCRIPTION	DEALER PRICE	1	2	INV. YES/NO
49UN-01-0170	LIP SEAL PROTECTOR	\$7.62		◆	
49UN-01-0180	SEAL PROTECTOR	\$11.16		◆	
49UN-01-0190	FRONT PUMP SEAL REPLACER	\$13.19		◆	
49UN-01-0200	FRONT PUMP SEAL STAKING TOOL	\$52.99		◆	
49UN-01-0210	A/T TEST PLATE	\$24.92		◆	
49UN-01-0220	COLLET	\$90.13		◆	
49UN-01-0230	ACTUATOR PIN	\$27.60		◆	
49UN-01-0240	FRONT SHAFT NEEDLE BEARING REPLACE	\$13.51		◆	
49UN-01-0250	INPUT SHAFT BUSH/BEARING REPLACER	\$34.31		◆	
49UN-01-0260	DIFFERENTIAL HOUSING SPREADER	\$276.08		◆	
49UN-01-0270	SPREADER ADAPTORS	\$78.16		◆	
49UN-01-0280	AXLE BEARING SEAL INSTALLER	\$46.26		◆	
49UN-01-0290	PINION/CARRIER BEARING PULLER	\$689.00		◆	
49UN-01-0300	DUMMY BEARING SET	\$135.15		◆	
49UN-01-0310	DIFFERENTIAL BEARING REPLACER	\$14.22		◆	
49UN-01-0320	AXLE BEARING REMOVER	\$48.89		◆	
49UN-01-0330	AXLE BEARING REMOVER	\$33.60		◆	
49UN-01-0340	SHIM DRIVER	\$14.42		◆	
49UN-01-0350	PINION BEARING CUP REPLACER	\$75.58		◆	
49UN-01-0360	PINION BEARING CONE REPLACER	\$54.40		◆	
49UN-01-0370	HEX LOCKNUT WRENCH	\$16.90		◆	
49UN-01-0380	SPINDLE BEARING REPLACER	\$20.48		◆	
49UN-01-0400	SEAL REPLACER	\$32.20		◆	
49UN-01-0410	BEARING CUP REPLACER	\$22.46		◆	
49UN-01-0420	LOCKNUT WRENCH	\$24.95		◆	
49UN-01-0430	SHAFT SEAL INSTALLER	\$12.83		◆	
49UN-01-0440	SHAFT SEAL REMOVER	\$30.32		◆	
49UN-01-0450	SHAFT SEAL PROTECTOR	\$8.23		◆	
49UN-01-0460	COIL PRESSING TOOL	\$30.32		◆	
49UN-01-0470	COIL REMOVER SHAFT PROTECTOR	\$26.84		◆	
49UN-01-0480	PRESSURE TEST PLATE	\$23.73		◆	
49UN-01-0500	RADIO REMOVING TOOL X 2	\$17.77			
49UN-01-0570	EDIS DIAGNOSTIC CABLE	\$600.00		◆	
49UN-01-0580	60 PIN BREAKOUT BOX	\$492.95	◆	◆	
49UN-01-0590	MAP/BP SENSOR TESTER	\$81.00		◆	
49UN-01-0600	FIXED ORIFICE TUBE TOOLS	\$19.52		◆	
49UN-01-0610	BROKEN ORIFICE TUBE EXTRACTOR	\$10.89		◆	
49UN-01-0620	TEVES ABS ADAPTOR (BLEEDER)	\$259.13			
49UN-01-0630	TEVES ABS ADAPTOR (JUMPER)	\$156.64			
49UN-01-0640	REAR MAIN OIL SEAL INSTALLER	\$59.82	◆	◆	

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Notes

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TOOL NUMBER	DESCRIPTION	DEALER PRICE	1	2	INV. YES/NO
49UN-01-0650	VALVE SPRING COMPRESSOR	\$36.42	◆	◆	
49UN-01-0660	VALVE STEM SEAL INSTALLER	\$20.26	◆	◆	
49UN-01-0670	CAMSHAFT BELT TENSION TOOL	\$34.79	◆	◆	
49UN-01-0680	FRONT COVER ALIGNMENT TOOL	\$52.12	◆	◆	
49UN-01-0690	CRANKSHAFT H.E. SENSOR POSIT.	\$6.16	◆	◆	
49UN-01-0700	2.3L CRANK SEAL INSTALLER	\$61.27	◆	◆	
49UN-01-0710	MAZDA A/T TESTER SET W/CASE	\$728.89	◆	◆	
49UN-01-0720	LIP SEAL PROTECTOR	\$5.48	◆	◆	
49UN-01-0730	BEARING CONE REPLACER	\$19.72	◆	◆	
49UN-01-0740	DIFFERENTIAL SIDE BRG REPLACER	\$61.34	◆	◆	
49UN-01-0760	SPINDLE/AXLE BRG REPLACER	\$95.45	◆	◆	
49UN-01-0770	SYNCHRO POSITIONER TOOL	\$12.32	◆	◆	
49UN-01-0780	DIS DIAGNOSTIC HARNESS	\$443.19	◆	◆	
49UN-01-0790	TFI-BOB ADAPTOR	\$262.57	◆	◆	
49UN-01-0800	SEAL PULLER	\$65.70	◆	◆	
49UN-01-0850	SHIFTER SHAFT ALIGNMENT TOOL	\$20.59			
49UN-01-0860	MLPS ALIGNMENT TOOL	\$25.96			
49UN-01-0870	CONVERTER SEAL REMOVER	\$55.99			
49UN-01-0880	SEAL REPLACER	\$20.89			
49UN-01-0890	CD4E CABLE, OVERLAY	\$72.22	◆	◆	
49UN-01-0910	CD4E MLP CABLE, MANUAL	\$63.33	◆	◆	
49UN-01-1040	SERVO COVER REMOVER/REPLACER	\$33.24			
49UN-01-1280	ADAPTOR (ATF OIL PRESSURE)	\$54.20			
49UN-01-1290	SEAL REPLACER	\$13.74			
49UN-01-1300	104 PIN BREAKOUT BOX	\$540.93	◆	◆	
49UN-01-1310	AIR BAG SIMULATOR	\$10.63	◆	◆	
49UN-01-1320	4R44E/4R55E CABLE/OVERLAY	\$78.33	◆	◆	
49UN-01-1340	VALVE SEAL REPLACER	\$26.25			
49UN-01-1350	VALVE SPRING COMPRESSOR	\$54.58			
49UN-01-1360	REAR MAIN SEAL REPLACER	\$56.47			
49UN-01-1440	SERVO COVER COMPRESSOR	\$45.00			
49UN-01-1470	4R44E/4R55E MLP CABLE	\$103.05			
49UN-01-1480	SYNCHRO POSITIONING TOOL	\$59.12			
49UN-01-1500	AIR BAG SIMULATOR	\$10.97			
49UN-11-1010	THREADED ADAPTOR	\$27.89		◆	
49UN-17-1010	BEARING DRIVER ATTACHMENT	\$39.88		◆	
49UN-27-0010	GAUGE BLOCK (FRONT)	\$68.80		◆	
49UN-27-0020	GAUGE BLOCK (REAR)	\$55.49		◆	
49UN-27-0030	COLLAR "A"	\$32.55		◆	
49UN-27-0040	COLLAR "B"	\$29.14		◆	
49W0-27-0010	OIL SEAL INSTALLER "M"	\$47.88			

Notes: (1) This tool is required by Lincoln/Mercury and therefore not required by Mazda if the service area is combined at one location.
 ◆ (2) This tool is required by Ford or Ford/Lincoln/Mercury and therefore not required by Mazda if the service area is combined at one location.

8/15/96

kk@mist